

Date: Tuesday, 10/24/2006 10:54:38 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HARNESS ASSEMBLY		
Job Number	: 29122					
Estimate Number	: 11150					
P.O. Number	: N/A		Part Number	: D3215041		
This Issue	: 10/24/2006	S.O. No. : <i>N/A</i>	Drawing Number	: D3215 REV C		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: C		
Previous Run	: 28876		Material	: N/A		
Written By			Due Date	: 11/20/2006 Qty: 72 Um: Each		
Checked & Approved By						
Comment	: Est. A 03.10.28 New Issue KJ/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
Comment: PURCHASING Issue P/O: <u>2337</u> to Tulmar Safety Systems D3215-041 as per Dwg D3215 Ship to Tulmar Certificate of Conformity is required			
2.0	D3215041	Harness Assembly	
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s) Harness Assembly			
3.0	D32153	Webbing Tidy	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 72.0000 Each(s) Webbing Tidy Qty Part Number Description Batch 1 D3215-3 Webbing Tidy <u>68 X B 29139 / 4 X B 29634</u>			
4.0	D32161	Fitting	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 72.0000 Each(s) Fitting Qty Part Number Description Batch 1 D3216-1 Fitting <u>B 29140</u> <u>C 20411130</u>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 01/26/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 10/24/2006 10:54:39 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 29122

Part Number: D3215041

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

23 Oct/12/08 (72)

6.0 QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

QC6 12-12-08 (72)

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 322

23 Oct/12/11 (72)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

23 Oct/12/11 (72)

Job Completion



W 06/12/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

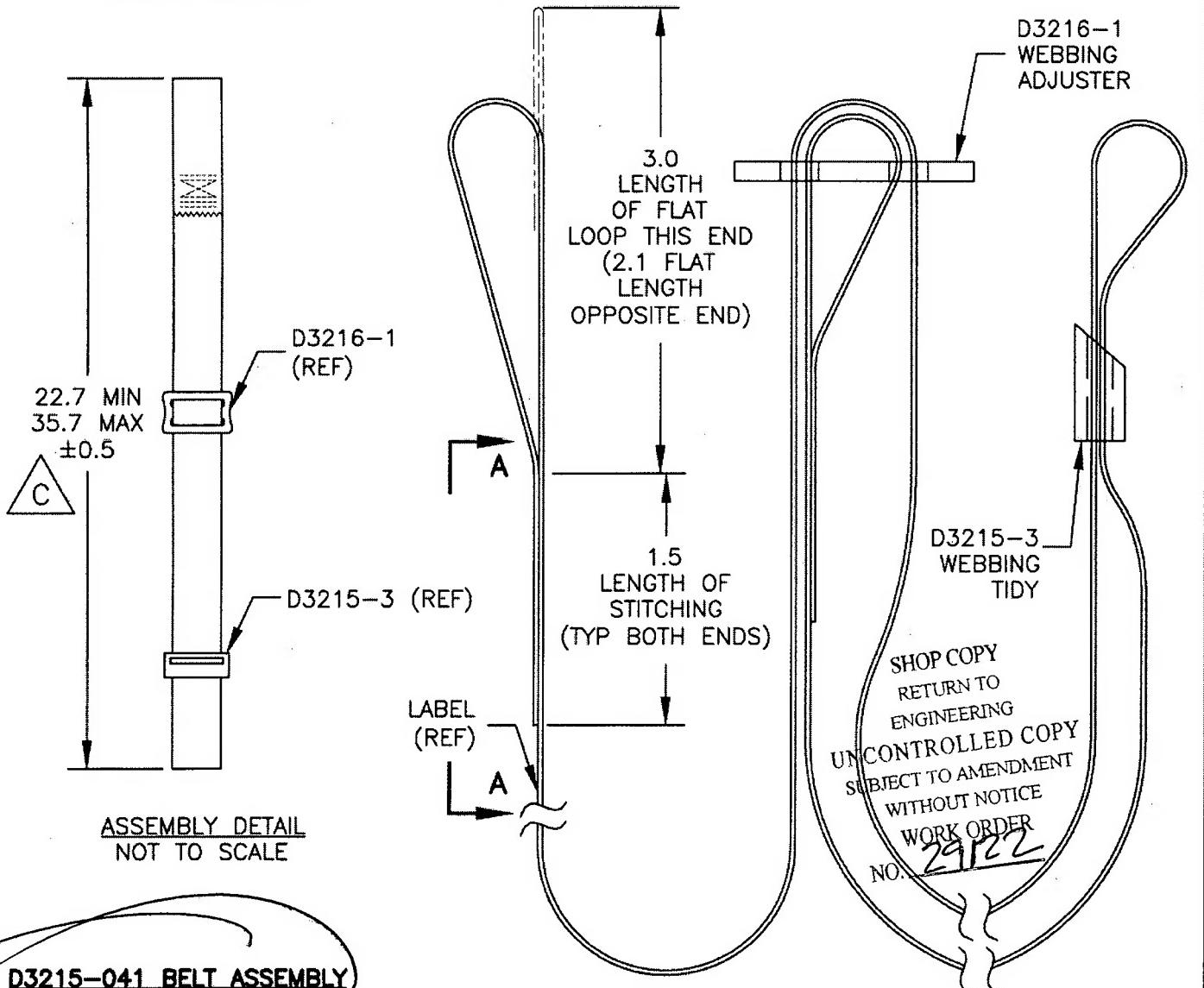
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED	APPROVED	DRAWING NO.	REV. C	
		D3215		SHEET 1 OF 3
DATE		TITLE	SCALE	
04.03.05		BELT ASSEMBLY		NTS
A	03.09.19	NEW ISSUE		
B	04.01.12	AS MANUFACTURED; ADD TOLERANCE		
C	04.03.05	REDUCE LENGTH; CLARIFY STITCHING		

RELEASED
04.03.05**D3215-041 BELT ASSEMBLY**

- 1) MATERIAL: WEBBING = LAGRAN CANADA INC. 26472
(2" WIDE x 0.060" THICK BLACK POLYESTER WEBBING, CERTIFIED TO FAR 29.853A3, TENSILE STRENGTH 5700 lb MIN)
THREAD = VT 295 TYPE II CLASS A SIZE 3, BLACK NYLON THREAD
LABEL = TYVEK
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

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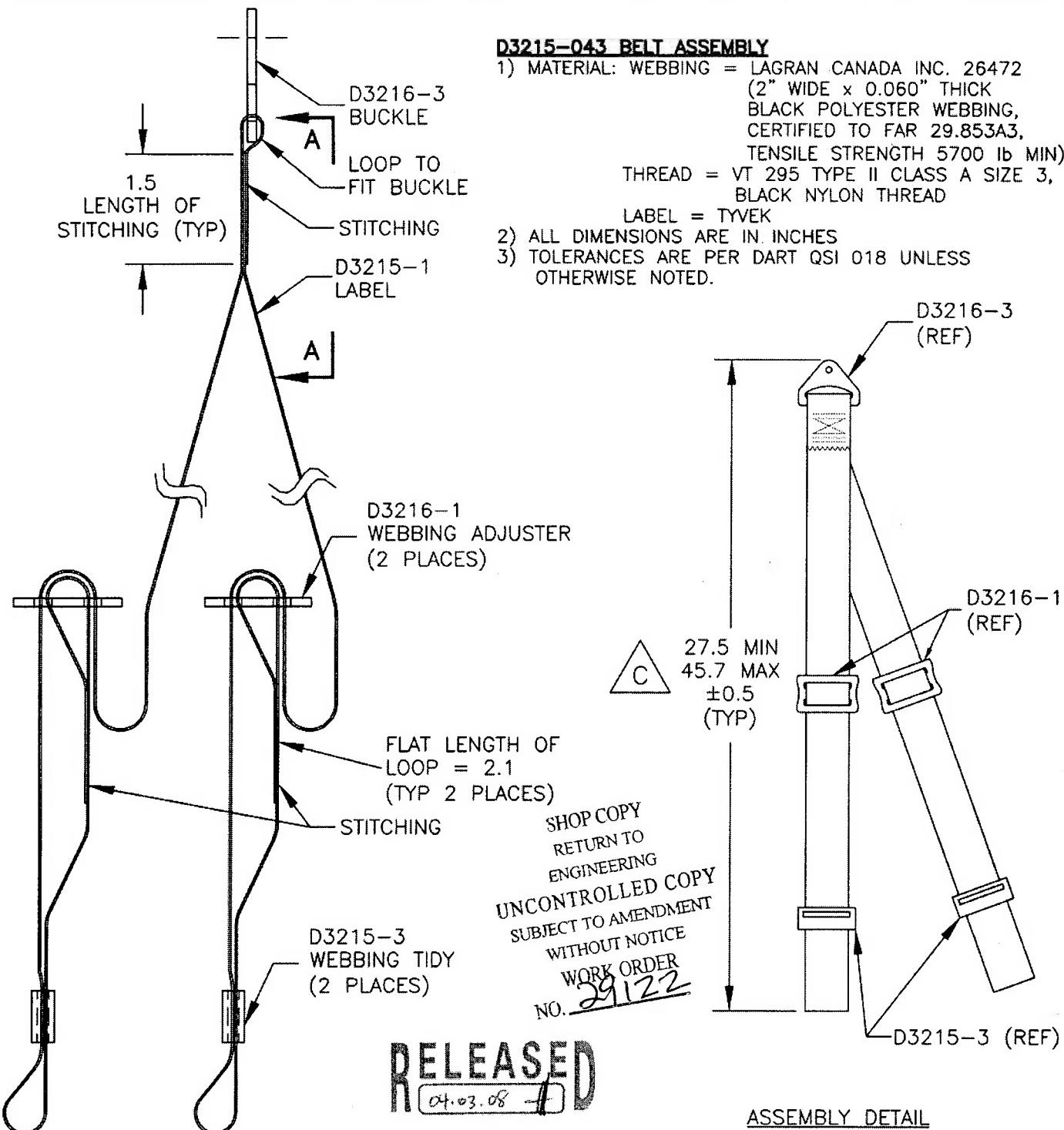
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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3215 REV. C SHEET 2 OF 3
DATE		TITLE BELT ASSEMBLY SCALE NTS

04.03.05



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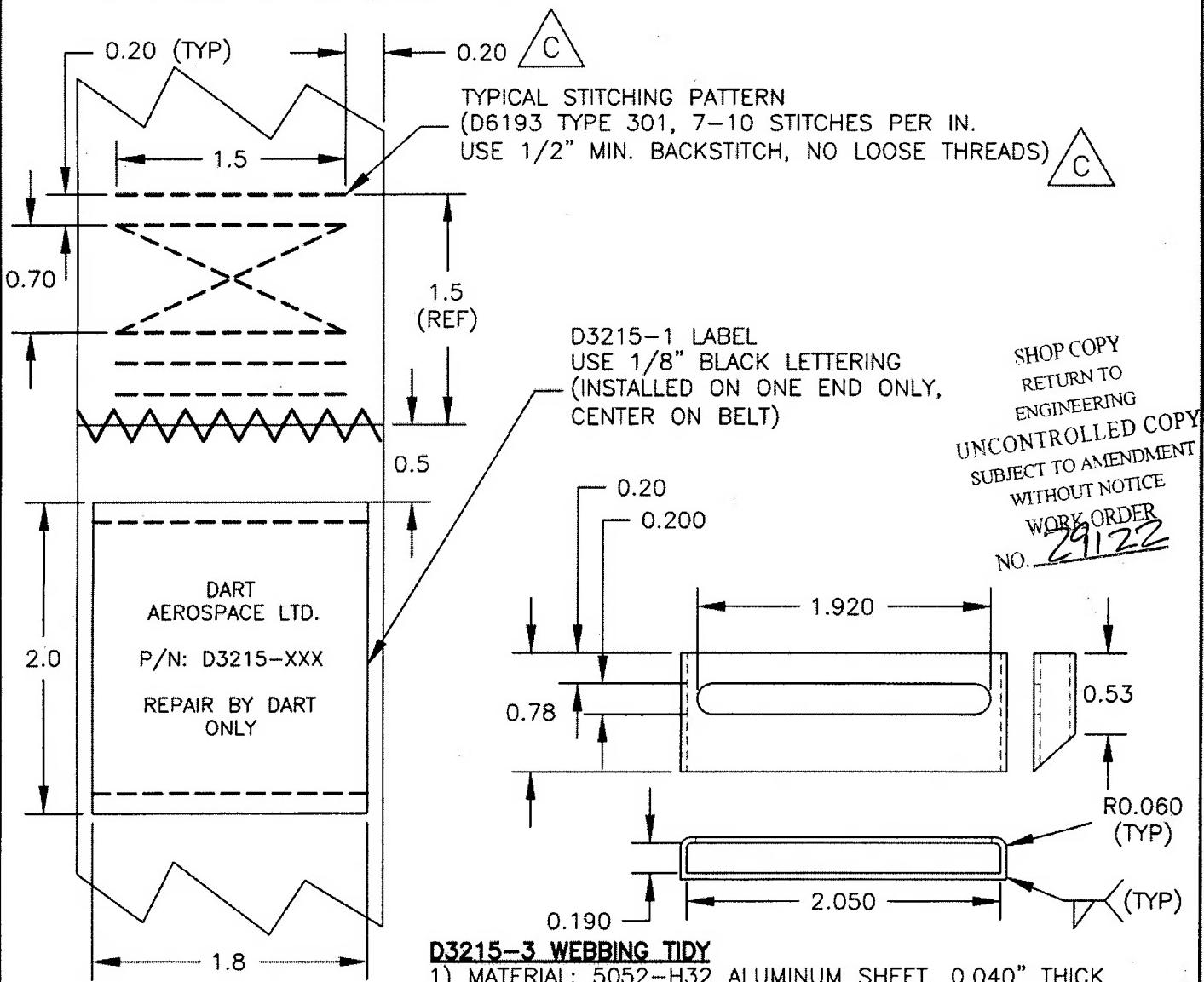


DART

DESIGN 61	DRAWN BY <i>P</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3215
DATE 04.03.05		REV. C SHEET 3 OF 3 TITLE HARNESS ASSEMBLY SCALE 1:1

VIEW A-A

XXX = 041 FOR D3215-041
 XXX = 043 FOR D3215-043

**RELEASED**
04.03.05

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RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Release Note No.**R92-24303****Ship Date**

8-Dec-06

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
18415	26-Oct-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
00002337	Pick-Up	24303	
Item No.	Qty	UOM	Qty Shipped/Returned

8937 72 EA 72

Belt Ass'y.,/2" wide Black Webbing

Drawing No: D3215-041

Rev: C + MOD

Comments: D3215-041 as per

Dwg D3215 Rev C + Mod

C of C required

Lot No: BATCH0000000018 Qty: 72

8938 16 EA 16

Belt Ass'y.,/2" wide, black Webbing

Drawing No: D3215-043

Rev: C + MOD

Comments: D3215-043 as per

Dwg D3215 Rev C + Mod

C of C required

Lot No: BATCH0000000013 Qty: 16

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.

Authorized Inspector

Date

12/08/2006

